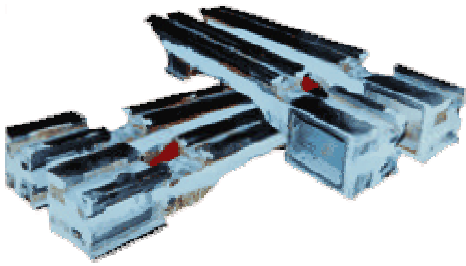


Casting machines:



- 2sets of 3T electric arc stove
- 1set of 5T cannon stove
- 1set of 3T cannon stove
- 1set of 750kg medium frequency stove
- 5 sets of general and resin mixing sand machine
- 10Tgiant combined blasting cleaning equipment
- 40Tgiant heat treatment furnace
- 450KW giant resistance turning heat processing furnace

Cast ability:

Maximum weight: cast steel : 6T
cast iron: 20T

Maximum outline:
cast steel: 3.2x1.5x1.3m³
cast iron: 4.0x3.5x0.5m³

Complex degree: great complexity



Material

Cast steel

1、 ZG200-400 ZG230-450 ZG270-500 ZG310-570 ZG340-640	GB11352-89
2、 ZG200-400H ZG230-450H	GB7659-87
3、 4N	ANSI/ASTMA487
4、 ZG20CrMo ZG20CrMoV ZG15Cr1Mo1V ZG40Cr ZG35CrMo ZG40Mn	GB/T14008-93
5、 ZG35Cr24Ni7SiN	GB8492-87
6、 ZGM13-1,2,3,4,	GB5680-85
7、 C(ZGMn18Cr2),ZGMn18Mo1	ASTMA128/A128M-86
8、 620-415	ASTMA148/A148M-86
9、 WCB、 WC6、 WC9	ASTMA216/A216M-84B A217/A217M-85

Cast iron

1、 QT400-15 QT700-2	GB1348-88
2、 HT250 Ht300	GB9439-88
3、 RTCr2 RTSi5 RQTSi4	GB9437-88
4、 kmTBCr20 Mo2Cu1	GB8263-87
5、 MQTMn7 MQTMn8	GB3180-82

Non-ferros

Bc4	JISH5111-88
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Examin ability:

Chemical composition analyse
magnetic powder, ultrasound ,
infiltration flaw detection.

Material quality